

PRODUCT DATA SHEET

Date: 04/30/2025

Spinnaker 550 Summit Avenue Troy, Oh 45373 800 543-9452

58# PrimeglosTM ** BC-20TM ** 40# liner

Item#: 0048584

TRIMLESS PROGRAMS			
Dist. Ctr	Length	Min. Width	Core
Troy, Ohio	2.5 K	3"	3"
Troy, Ohio	5 K	3"	3"
Troy, Ohio	10 K	4"	3"
New York	2.5 K	3"	3"
New York	5 K	3"	3"
New York	10 K	4"	3"
Atlanta	2.5 K	3"	3"
Atlanta	5 K	3"	3"
Atlanta	10 K	4"	3"
Chicago	2.5 K	3"	3"
Chicago	5 K	3"	3"
Chicago	10 K	4"	3"
Ontario, CA	2.5 K	3"	3"
Ontario, CA	5 K	3"	3"
Ontario CA	10 K	4"	3"

Facestock: 58# PrimeglosTM

A 58# bright white sheet featuring high CD tensile and MD tear, great die cutting and stripping characteristics, and good stiffness for dispensing. Low Parker Print and exceptional gloss make this sheet printable with all standard flexo and letterpress inks.

Typical Value

Basis Weight: 58 #/3300 ft² Caliper: 3.0 mils Tensile MD/CD: 35 / 18 #/inch Gloss: 72% Tear MD/CD: 43 / 56 grams Opacity: 88.5% Parker Print: .9 microns 90% Brightness:

Adhesive: BC-20TM

A cold temperature hot melt adhesive featuring excellent adhesion to a variety of packaging materials and other substrates over a wide temperature range. It displays good die cutting and stripping characteristics. This adhesive performs well on wet and oily/greasy applications.

Typical Value

Coat Weight: $14 \#/3300 \text{ ft}^2$ Coat Weight: 20.72 grams/m^2

Caliper: .6 mils Adhesion to Stainless Steel, oz. (90° Peel): 38 Loop Tack, oz.: 72

Service Temperature: -50 to 145 °F

 $\begin{array}{ll} \mbox{Minimum Application Temperature:} & 10 \ \mbox{°F} \\ \mbox{Shear (1000g):} & 157 \ \mbox{minutes} \end{array}$

Release Liner: 40# liner A bleached, calendered liner featuring excellent die cutting and stripping

characteristics. Recommended for use in roll-to-roll applications.

Typical Value

 $\begin{array}{lll} \text{Basis Weight:} & 41 \ \#/3000 \ \text{ft}^2 \\ \text{Caliper:} & 2.5 \ \text{mils} \\ \text{Tensile MD/CD:} & 34 \ / \ 21 \ \#/\text{inch} \\ \text{Tear MD/CD:} & 34 \ / \ 36 \ \text{grams} \\ \text{Opacity:} & 69 \ \text{max}\% \\ \end{array}$

Total Product Caliper: 6.1 mils **Product Basis Weight Per MMSI:** 246.53 #

Frounce Dasis Weight Fer Minist: 240.35 #

Shelf Life: 12 month(s) when stored at 72° F, 50% RH

For application recommendations call 877-210-5104 For samples or other questions please call your Sales Representative.

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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Last Revision: 08/31/2023